

Chuck

(DGチャック事例集)

Custom-Designed CHUCK CATALOG

CUSTOMIZED

by **kitagawa**



デュアルロックチャック
Dual Lock Chuck

DL200 Series



DL208

2段階把握。
多彩な把握で思い通りの加工を

2-way gripping
Unbelievable versatility with the ability to grip anything you want

DL200 シリーズの特長 DL200 Series Features



● 多彩な把握で高い生産性を実現！
Increased gripping options

KITAGAWAが開発した2段階把握。ジョーが平行移動してワークを把握、そして引込んで着座します。従来のジョー引込みチャックのようにジョーがZ方向に飛び出さないためワークとの干渉がなく、狭い部分や入り組んだ部分の把握が可能です。また、把握径はチャック外径までと広く、内径把握仕様でも使用できます。把握場所を選ばない多彩な把握で、様々なワークに対応します。前後工程に合わせた柔軟な加工に対応し、生産性の向上に貢献します。

KITAGAWA introduces the worlds first chuck with two stage gripping action.
Parallel jaw clamping with secondary pull back action for work seating.
Jaws do not protrude in the Z axis unlike conventional pull back chucks. This allows for improved gripping on difficult areas.
The gripping range is extended up to the chuck OD allowing a wider range of workpieces to be machined.

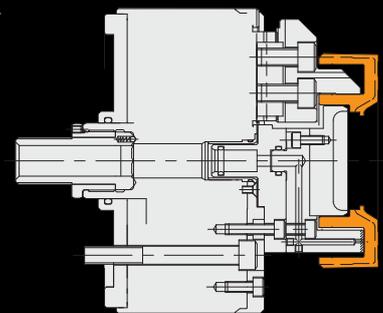
● 量産加工に最適！ Ideal for volume production machining

防塵、グリス密封構造で、耐久性に優れたチャックです。量産加工、自動化ライン導入に最適です。
Dust proof sealed body design for long life. Suitable for automation and volume production.

● ジョー成形が簡単！ Easy jaw forming

ジョーには、セレーションジョーを採用。お客様自身で簡単にジョー成形が可能です。変種変量生産にも適しています。
Standard serrated jaws are used for easy jaw forming by customer.

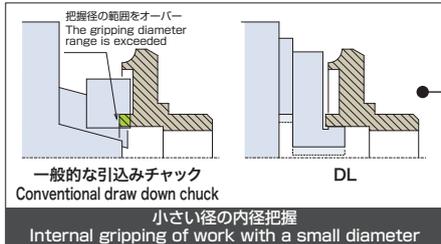
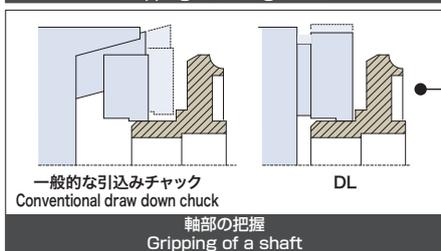
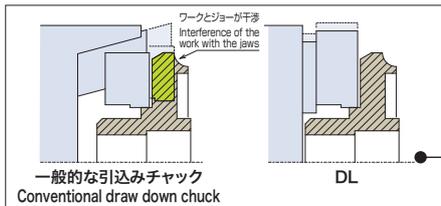
把握状態例
Gripping Examples



リング
RING

*CE対応品
*CE Correspondance

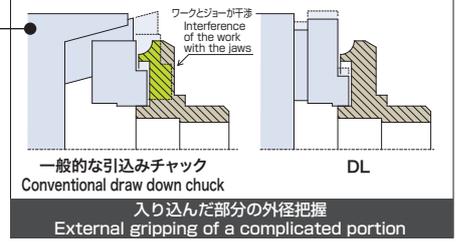
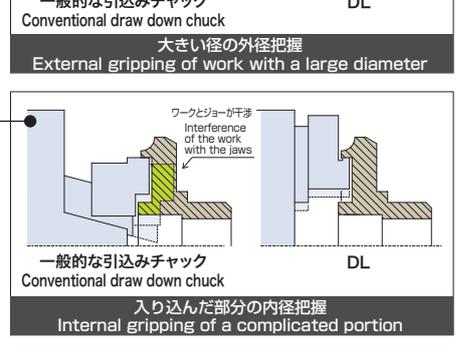
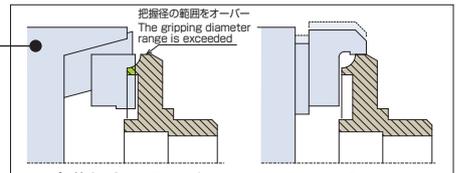
把握例 Example



把握可能な場所
Possible gripping position

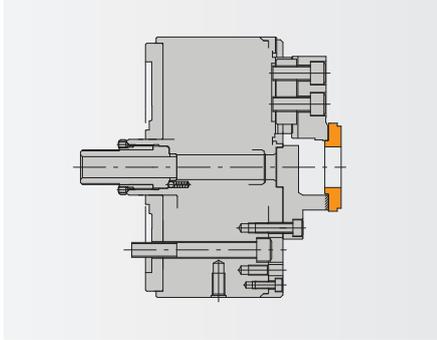
DLチャック
DL chuck

一般的な引込みチャック
Conventional draw down chuck

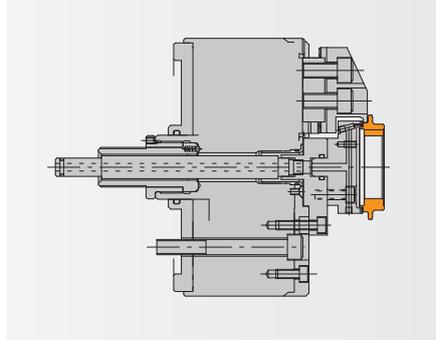


DL200シリーズワーク事例 DL200 Series - Gripping Examples

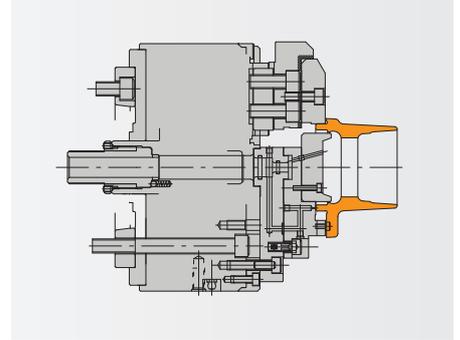
● サブギア SUB GEAR



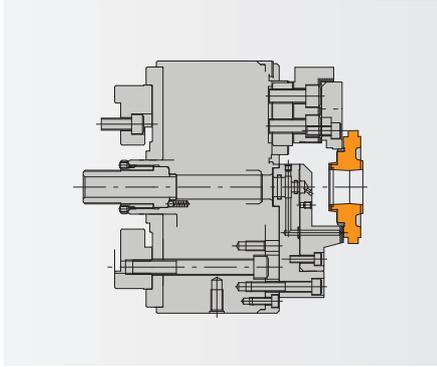
● スプロケット SPROCKET



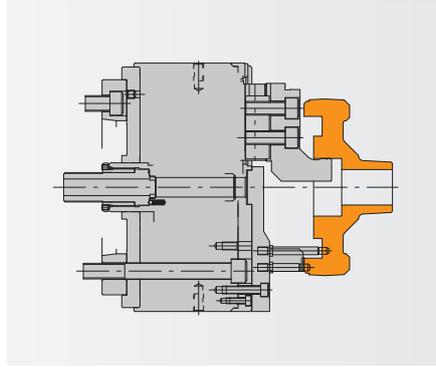
● ハブ HUB



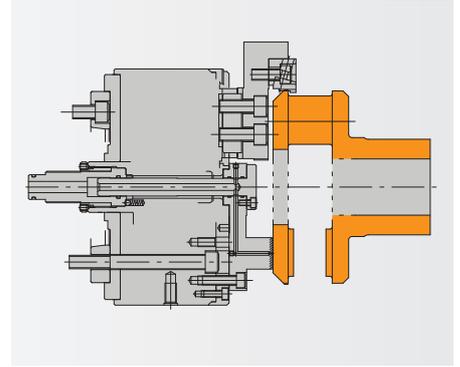
● ギア GEAR



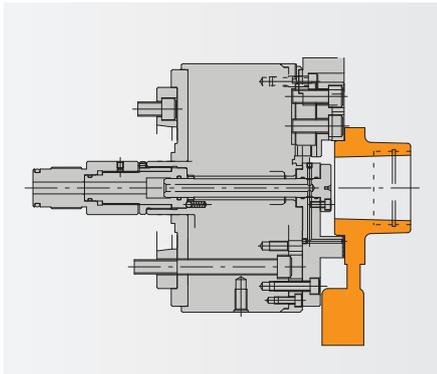
● ベアリング BEARING



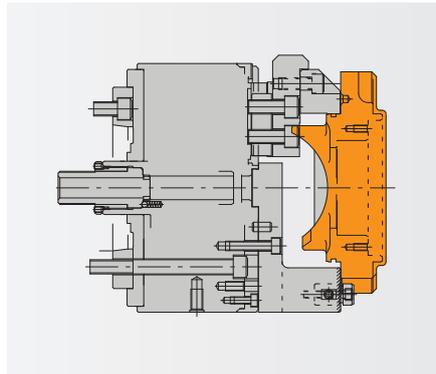
● キャリア CARRIER



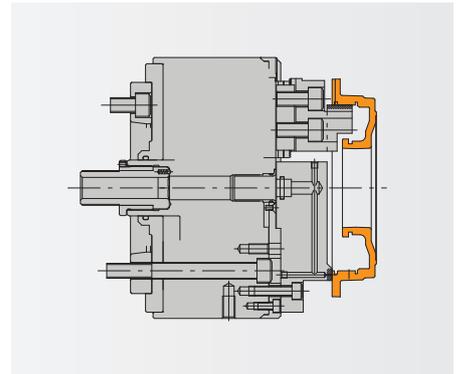
● リテーナ RETAINER



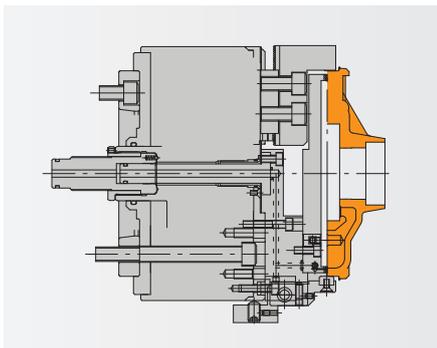
● ボディ BODY



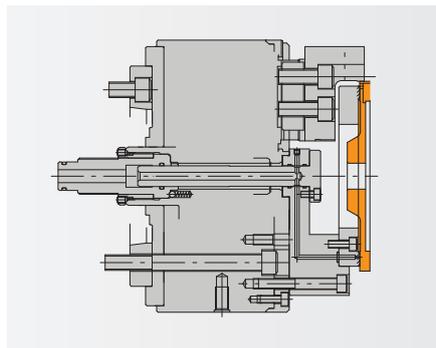
● クラッチ CLUTCH



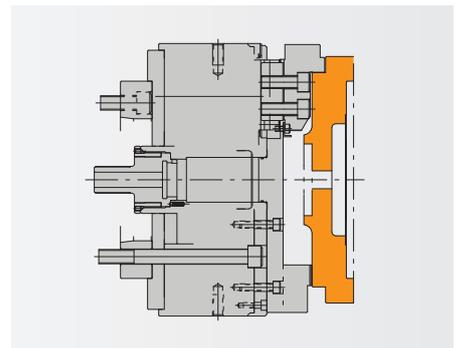
● ボディ BODY



● ディスク DISK



● フライホイール FLY WHEEL



パワーウイングチャック
Power Wing Chuck

PW(C) Series

※PWC型がコンペタイプであり、偏心が可能ですが寸法と他の仕様は、PW型と同じです。
※PWC has the same specification as PW with the exception of the fact that PWC is a compesation type.

2爪パワーウイングチャック
2-Jaw Power Wing Chuck

PWT(C) Series

※PWT型がコンペタイプであり、偏心が可能ですが寸法と他の仕様は、PWT型と同じです。
※PWT has the same specification as PWT with the exception of the fact that PWT is a compesation type.

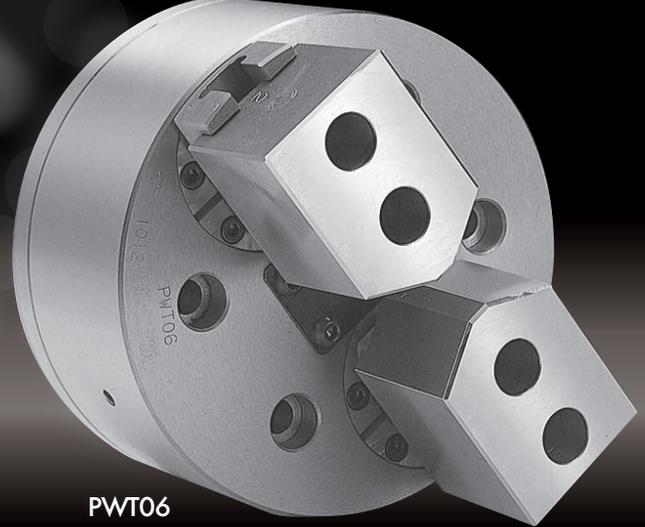
ワーク素材を引込む安定把握。しっかり掴んで荒加工に最適

Draw down several materials for steady gripping

For gripping of square or flange castings or forgings



PW(C)



PWT06

PW(C)シリーズの特長 PW(C) Series Features

- 把握安定性が高く重切削が可能です
Powerful Gripping

ワークをラジアル方向へ把握し、さらに強力な引きつけ作用でチャック端面に密着させますから把握が確実に安定しており重切削が可能です。

After gripping the component in a radial direction, a power PULL-BACK action is applied which significantly increases the Gripping Force, allowing a heavier machine cut to be taken.

- 長時間安定した把握力が得られます
High Durability

マスタージョーが球体構造となっていますからシール性がよく長時間安定した把握力が得られます。

Master jaws are of spherical design and sealed against swarf and coolant. This permits High Gripping Forces to be retained between Lubrication periods.

- 左右のイコライズは最大5°まで可能です
JAW Equalising 5° max equalising angle

ばらつきのあるワークにも左右5°ジョーがイコライズし安定把握します。

Various workpieces can be firmly gripped by the self-equalising jaws to max 5°.

- 最大テーパ20°までの把握が可能です
Gripping on Tapered Parts

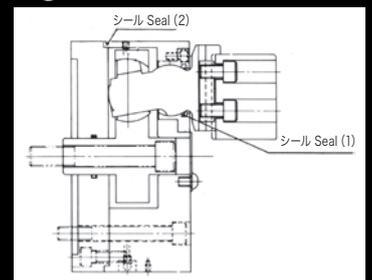
抜勾配のついた铸造・鍛造品の黒皮面でもグリップピースで確実にテーパ部を把握します。

The radial and PULL-BACK jaw action forgings to be securely gripped to maximum 20°.

- グリス密封性が大きく向上しました
Complete Sealing

シール(1)に加え、ボデーとリアボデーの合わせ面にもシール(2)を挿入することにより封入グリスの密封性を大きく向上させました。

Additional sealing at (1) and (2) reduces grease contamination and increases maintenance period.



PWT(C)シリーズの特長 PWT(C) Series Features

- 異形物把握用の2爪タイプ Two jaw type for gripping irregular workpieces

3爪タイプ(PWシリーズ)では把握することの難しい角材・角フランジ等の異形物を安定把握します。

Draw down action ensures secure gripping of workpiece onto a reference surface.

- PWシリーズとソフトジョーの互換性があります Compatible with PW series and soft jaws

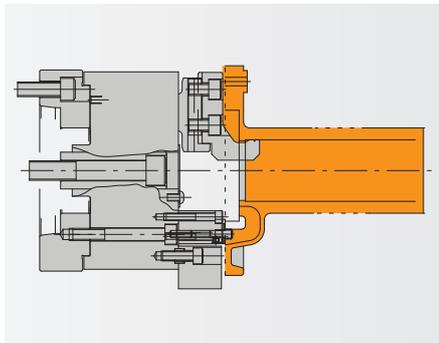
*CE対応品
*CE Correspondance

PW(C)シリーズワーク実績 PW(C) Series Work Example

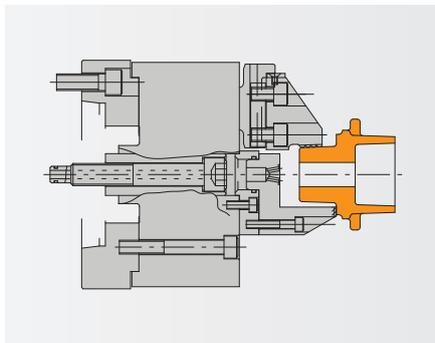
クランクシャフト Crankshaft ケイシャジクウケ Transmission Joint ピニオン Pinion ハウジングカートリッジ Housing Cartridge リアハブ Rear Hub プーリー Pulley ブレーキドラム Brake Drum

PW(C) シリーズワーク事例 PW(C) Series - Gripping Examples

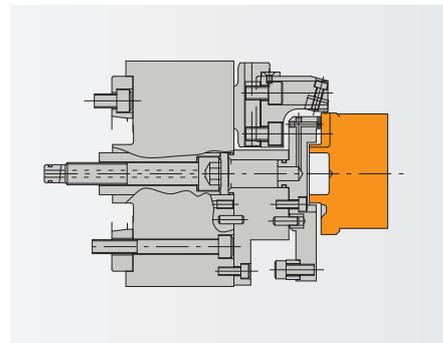
●ハウジングポンプ HOUSING PUMP



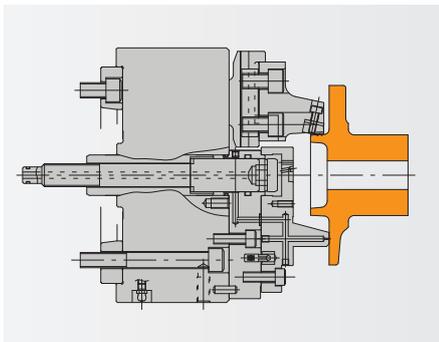
●クラッチ CLUTCH



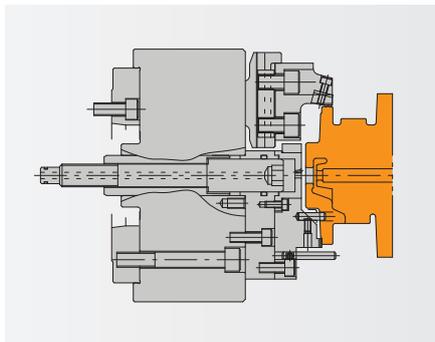
●スクロール SCROLL



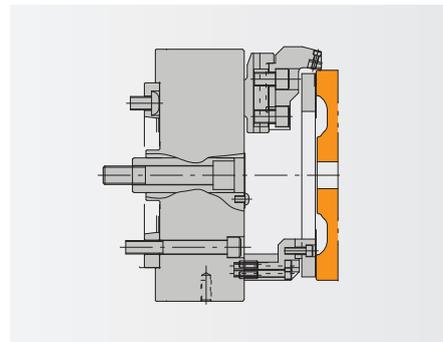
●ハブ HUB



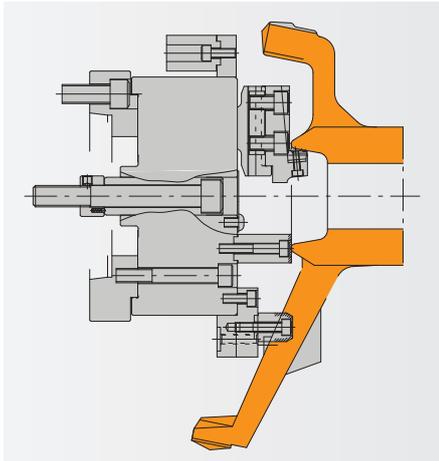
●ハウジング HOUSING



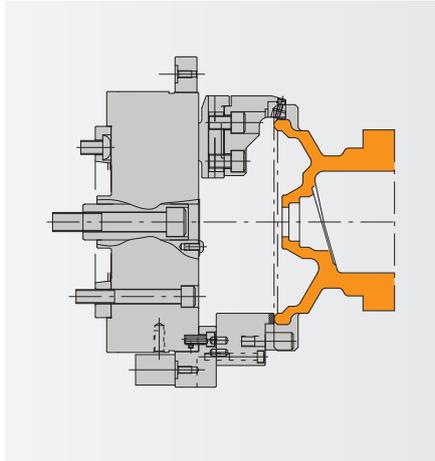
●フライホイール FLYWHEEL



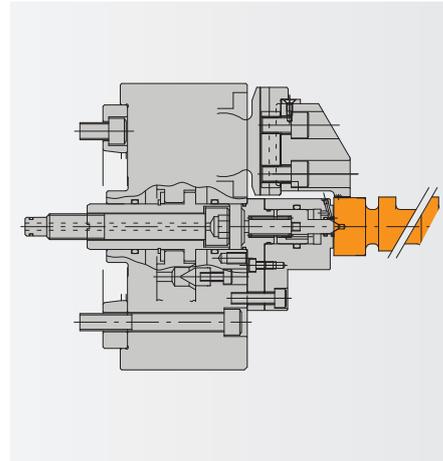
●ナックル KNUCKLE



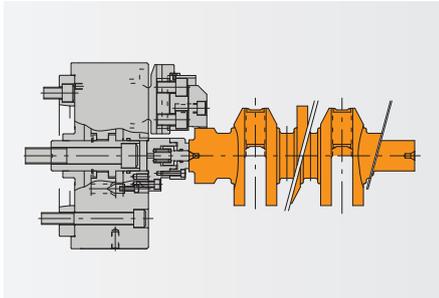
●ピストンモータ PISTON MOTOR



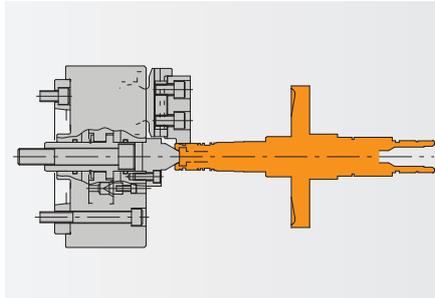
●カムシャフト CAM SHAFT



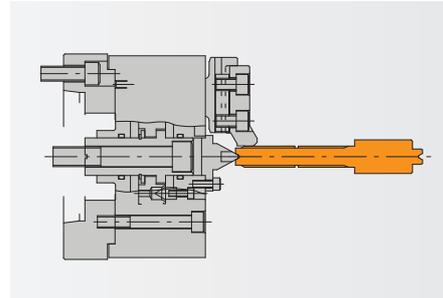
●クランクシャフト CRANK SHAFT



●シャフト SHAFT

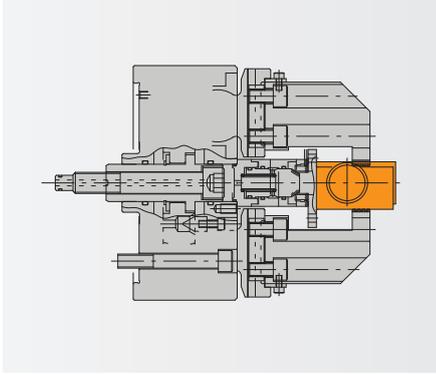


●メインシャフト MAIN SHAFT

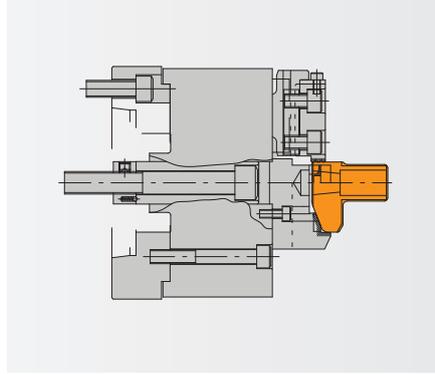


PWT(C) シリーズワーク事例
PWT(C) Series - Gripping Examples

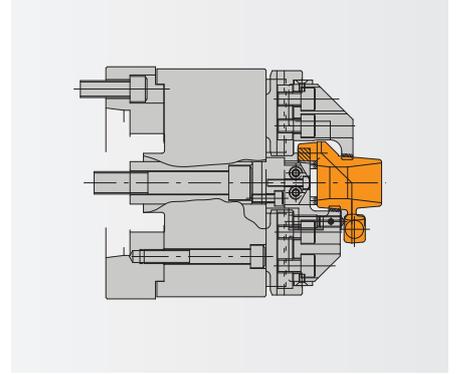
●バルブ VALVE



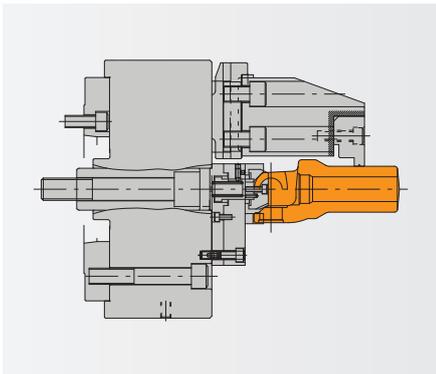
●ホルダ HOLDER



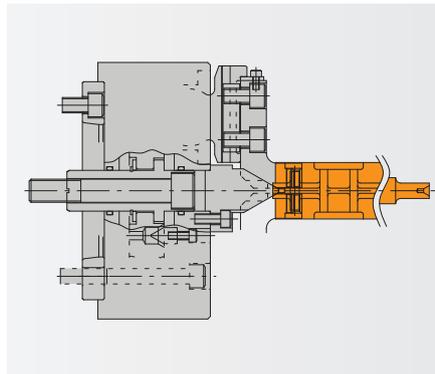
●アーム ARM



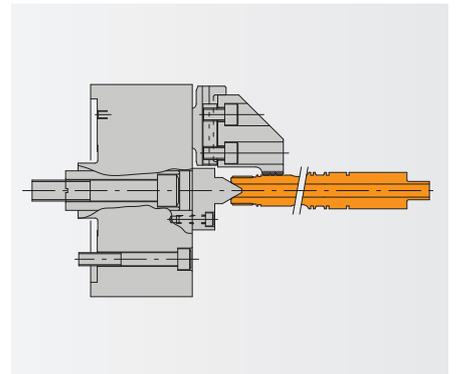
●スリーブ SLEEVE



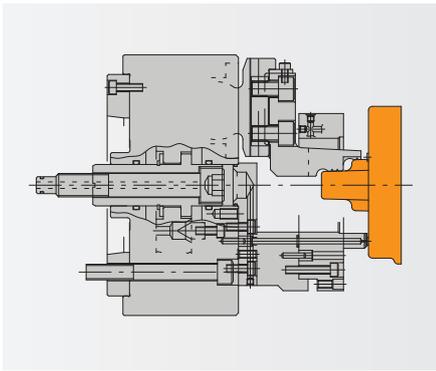
●バランスシャフト BALANCE SHAFT



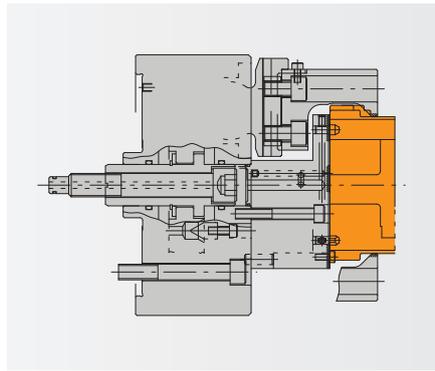
●シャフト SHAFT



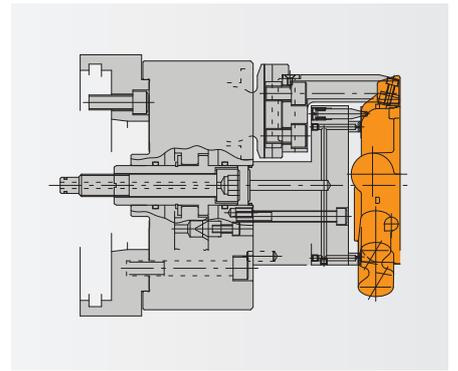
●ヘッド HEAD



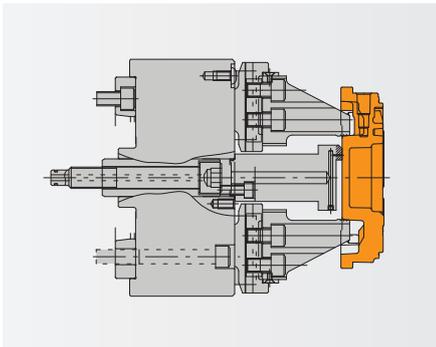
●ブロック BLOCK



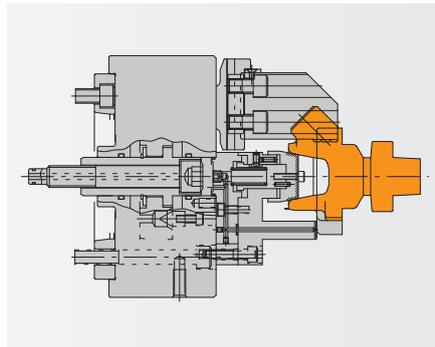
●シリンダヘッド CYLINDER HEAD



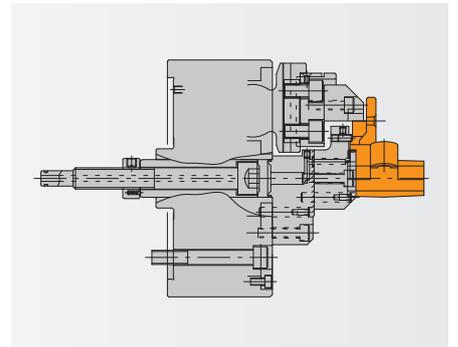
●カバー COVER



●シリンダーポンプ CYLINDER PUMP



●ブラケット BRACKET



プルロックチャック
Pull Lock Chuck

中空プルロックチャック
Open Centre Pull Lock Chuck

PU・PUB

ワークを引込み高精度加工。
抜群の安定精度で仕上げ加工に最適

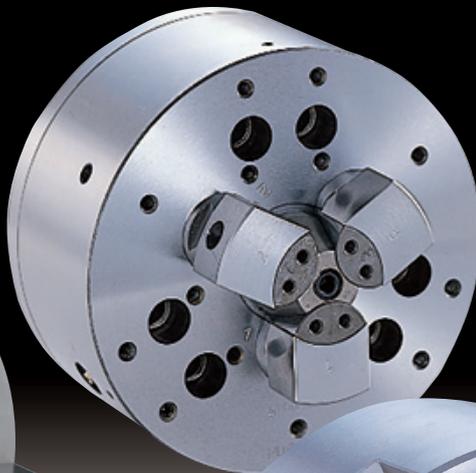
Draw down for high-precision processing
Excellent stable accuracy

内径プルロックチャック
Internal Gripping Pull Lock Chuck

PUE Series



PUB208



PUE06



PU208

PU/PUB/PUEシリーズの特長 PU/PUB/PUE Series Features

- 把握安定性が高く重切削が可能です
High gripping stability means heavy cutting is possible

ラジアル方向の把握と同時に強力な引きつけ作用でチャック基準面にワークを密着させ浮き上がりなく安定した重切削が可能です。
Radial gripping forces and strong pull back action allow stable heavy cutting.

- 繰り返し精度は抜群です Excellent repeatability!

マスタージョーのスライド面をバックアップした構造になっていますから繰り返し使用しても高精度です。
Side and rear support provided by the base jaws reduces the centrifugal gripping force loss thus resulting in high repeatability.

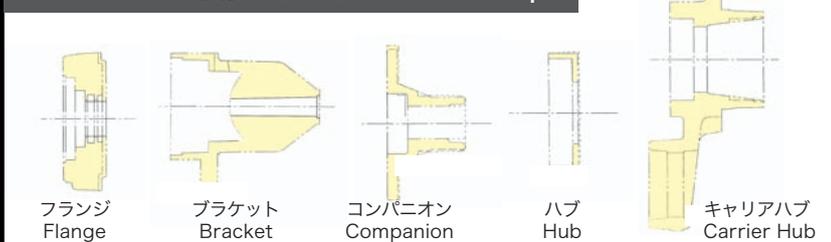
- 精度は長期間安定しています
Long-term stable accuracy!

洗練された構造と特殊鋼設計により、長期間安定した把握精度が保てます。
The sophisticated mechanism and special steel design ensure longevity and gripping accuracy.

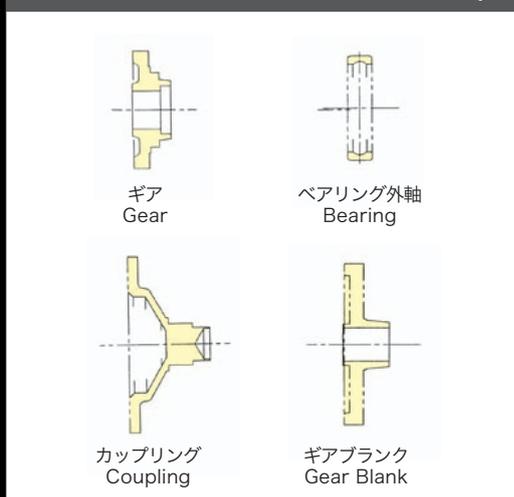
- 自動化にも対応でき着座確認も採用可能です
Compatible with automation by use of seating confirmation

*CE対応品 *CE Correspondance

PUEシリーズワーク実績 PUE Series Work Example



PUシリーズワーク実績 PU Series Work Example



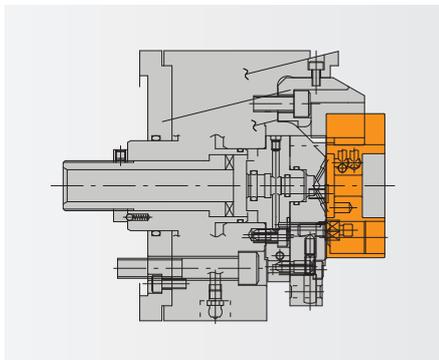
PUBシリーズワーク実績 PUB Series Work Example



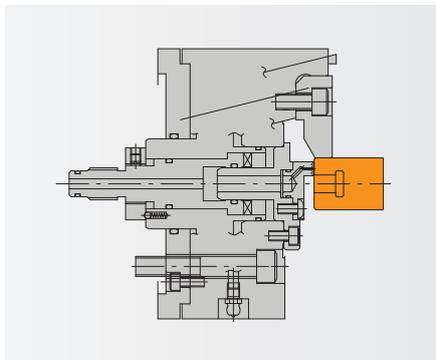
PUシリーズワーク事例

PU Series - Gripping Examples

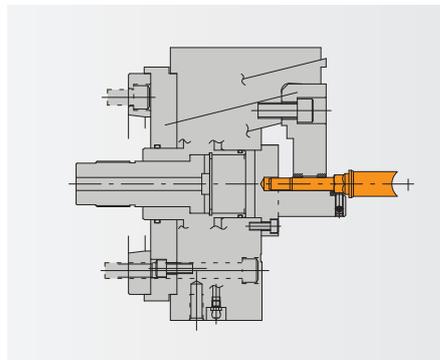
●ローターベン ROTOR VANE



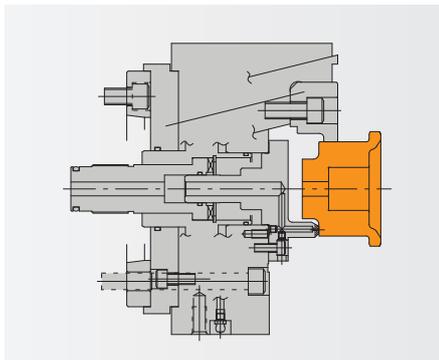
●バルブ VALVE



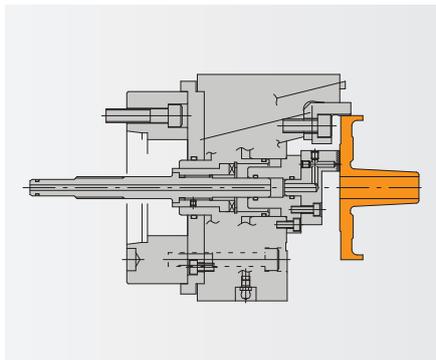
●コンロッド CONNECTING ROD



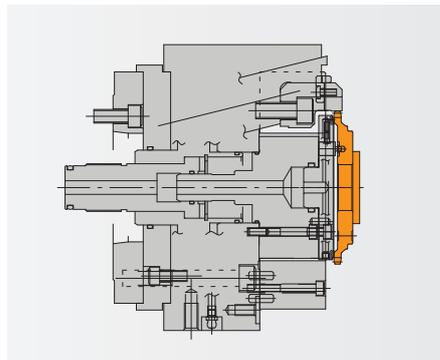
●スプロケット SPROKET



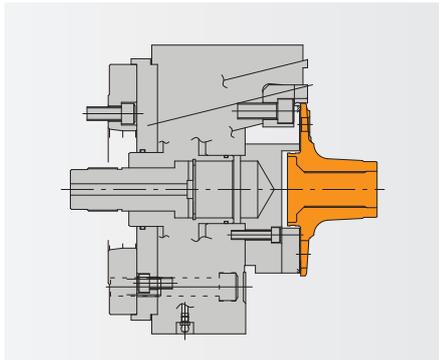
●カバー COVER



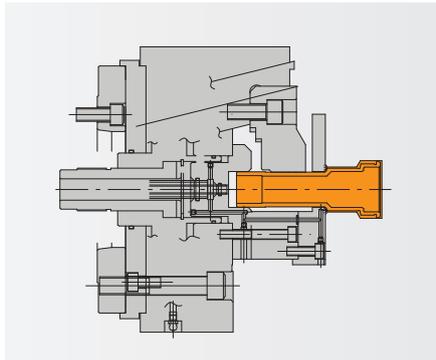
●ギア GEAR



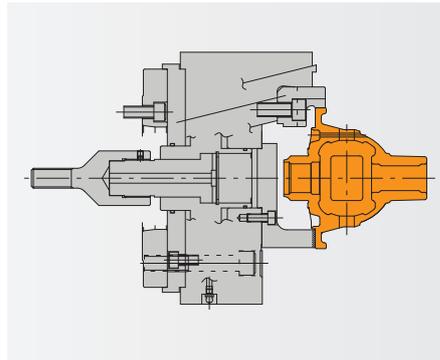
●ハブ HUB



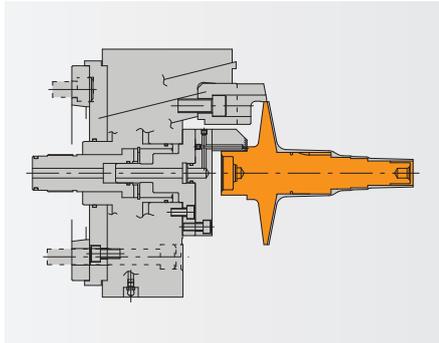
●シャフト SHAFT



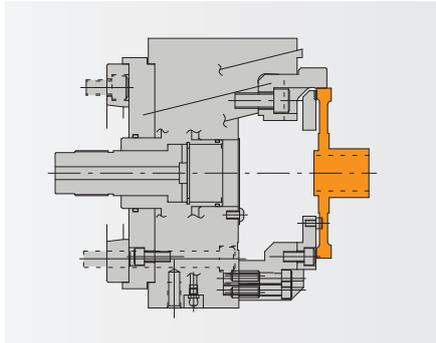
●デフケース DIFFERENTIAL CASE



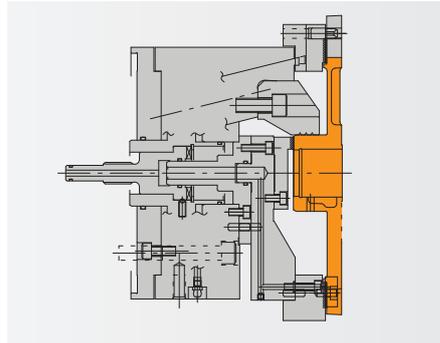
●プーリー PULLEY



●ギア GEAR

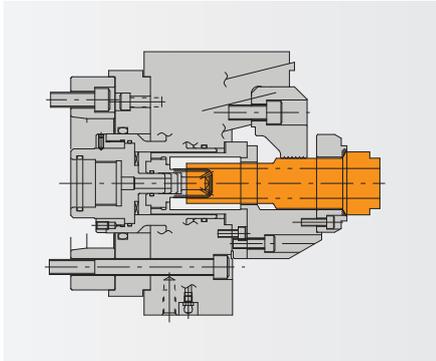


●ポンプカバー PUMP COVER

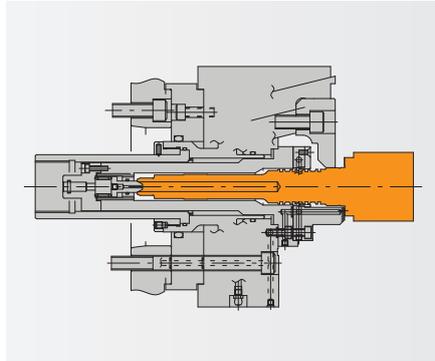


PUBシリーズワーク事例 PUB Series - Gripping Examples

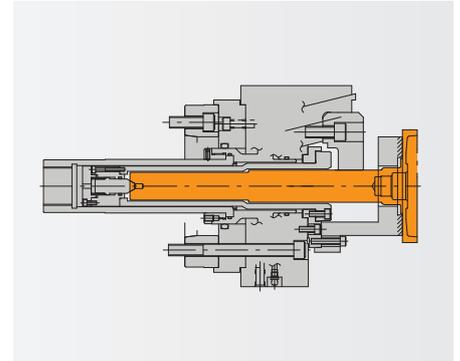
●ステータ STATOR



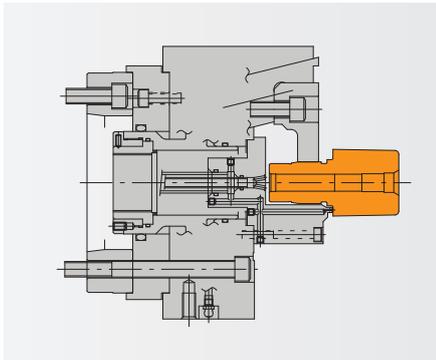
●シャフト SHAFT



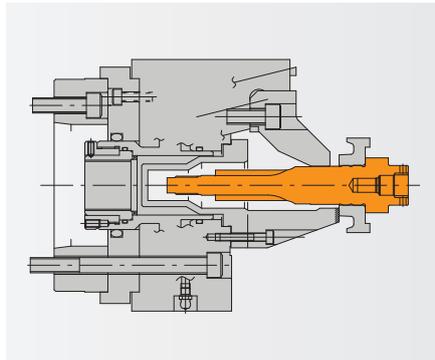
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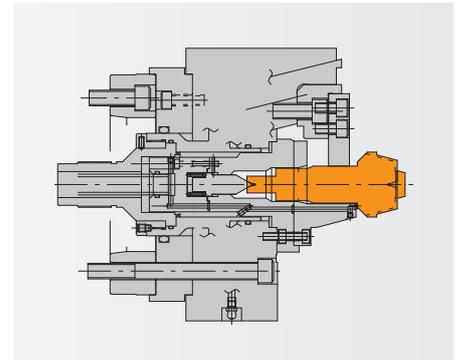
●ピニオン PINION



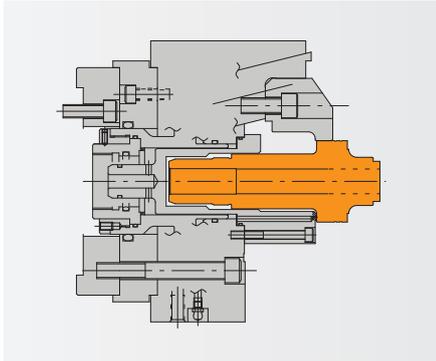
●ピニオンギア PINION GEAR



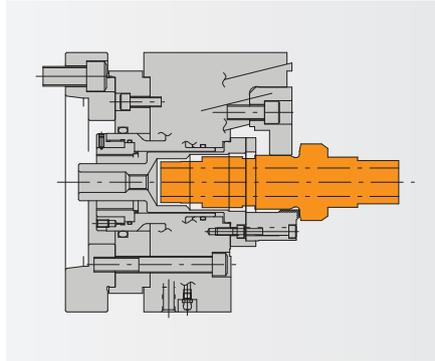
●ピニオン PINION



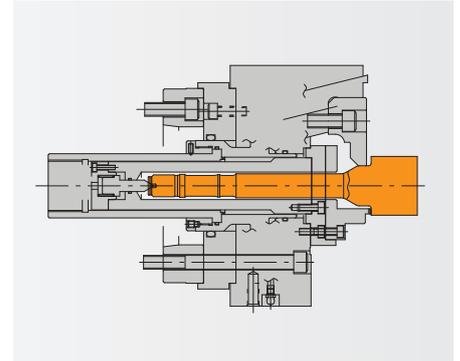
●ギア GEAR



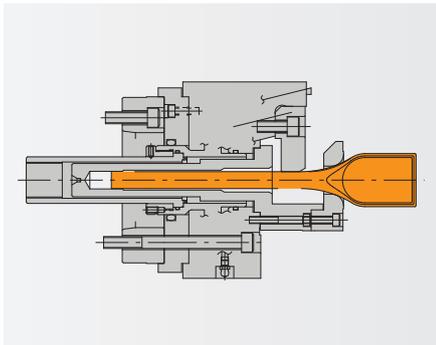
●プーリー PULLEY



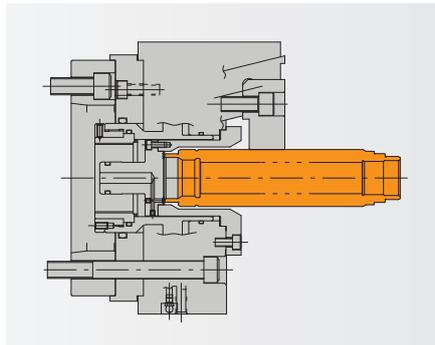
●シャフト SHAFT



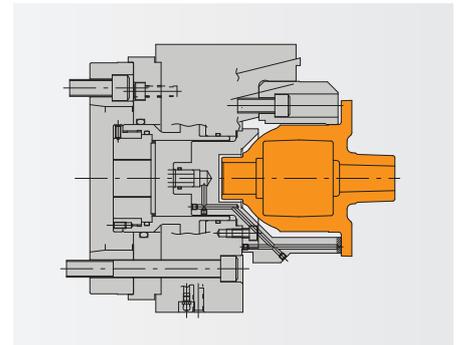
●ヘッド HEAD



●ロータ ROTOR

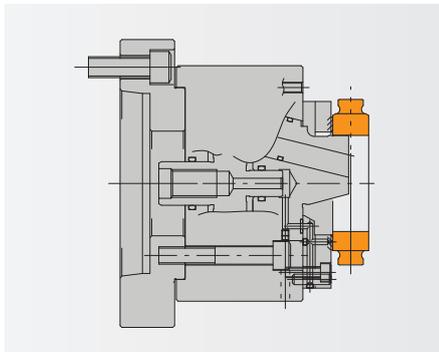


●デフケース DIFFERENTIAL CASE

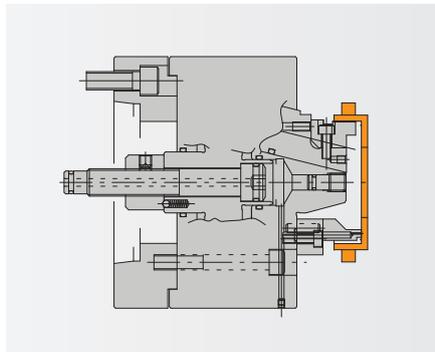


PUEシリーズワーク事例 PUE Series - Gripping Examples

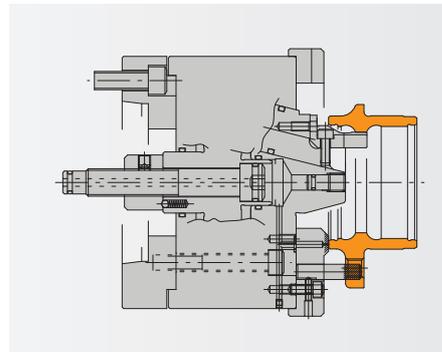
●カムリング CAM RING



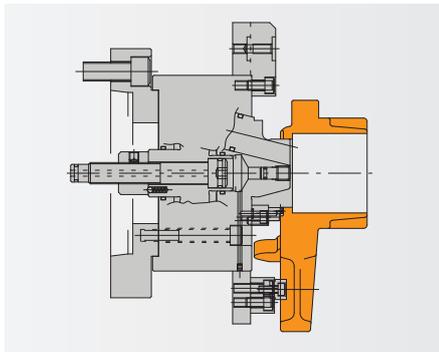
●ハブ HUB



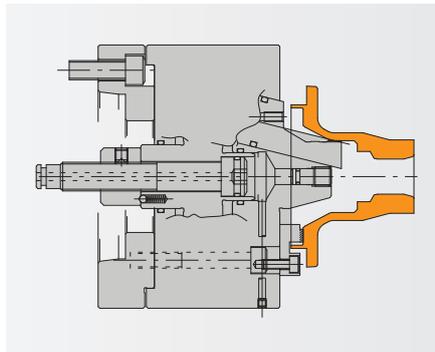
●ハブ HUB



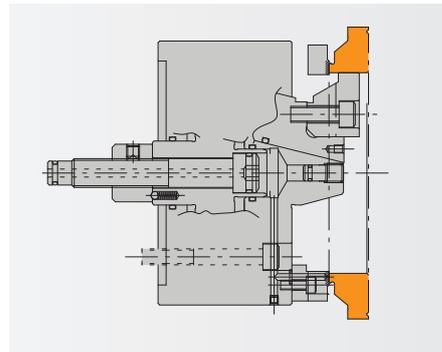
●キャリアハブ CARRIER HUB



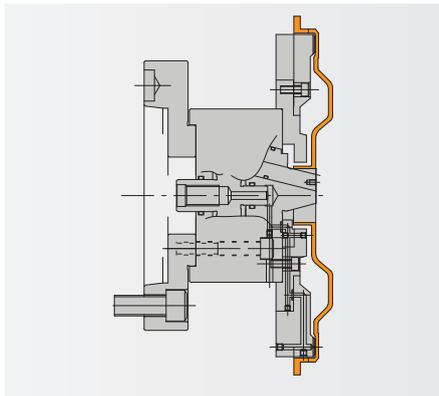
●ヨークフランジ YOKE FLANGE



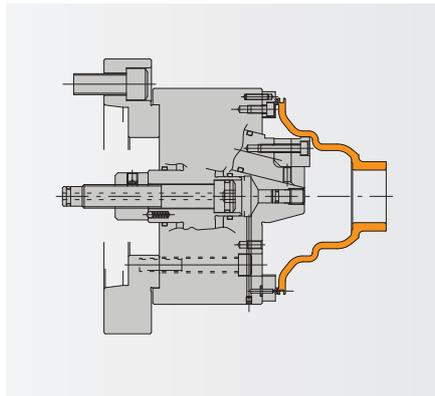
●アウター OUTER



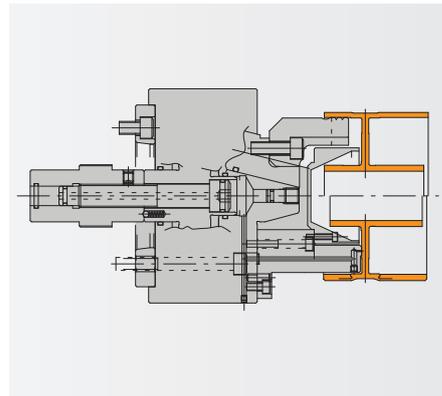
●コアプレート CORE PLATE



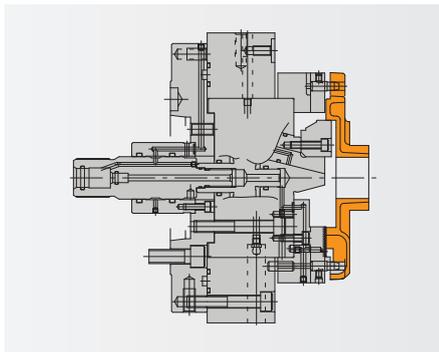
●ギア GEAR



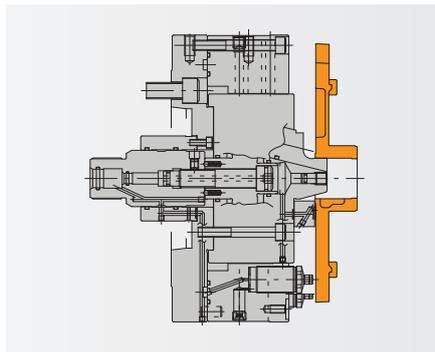
●クラッチ CLUTCH



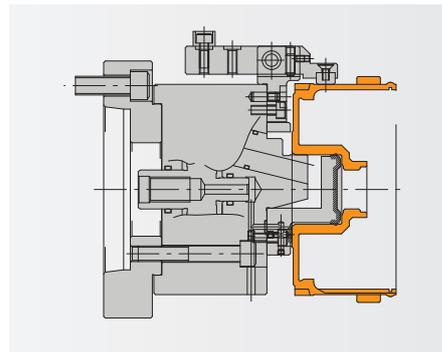
●ポンプ PUMP



●ポンプカバー PUMPCOVER



●クラッチ CLUTCH



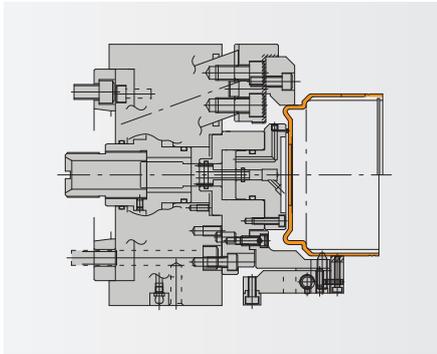
Pull Lock Chuck
プルロックチャック

レベルロックチャック
Level Lock Chuck
LU Series
LUシリーズワーク事例
LU Series - Gripping Examples

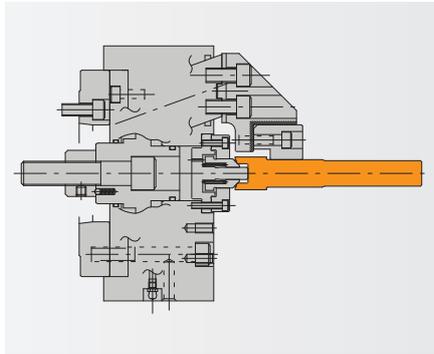


kitagawa

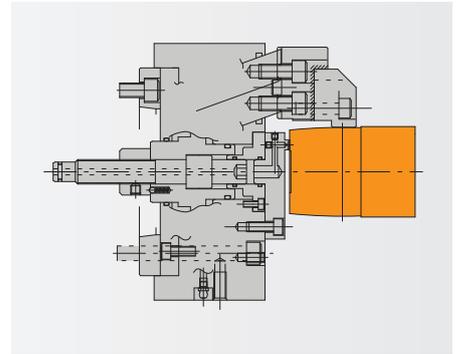
●ドラム DRUM



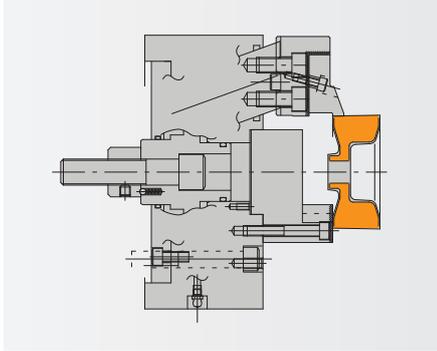
●ピニオンギア PINION GEAR



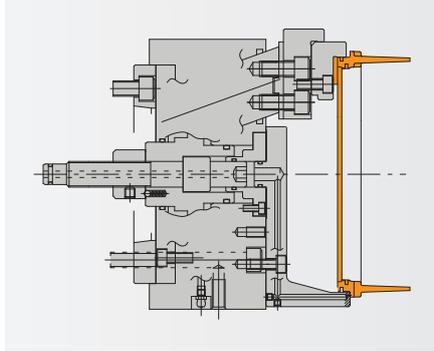
●コロ ROLLER



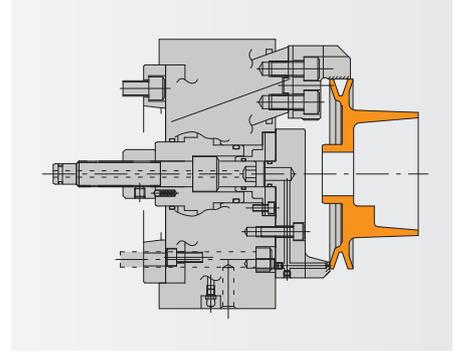
●プーリー PULLEY



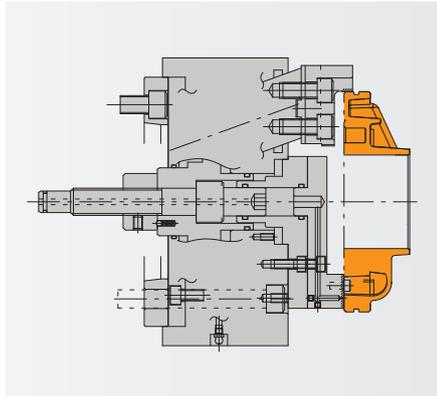
●ピストン PISTON



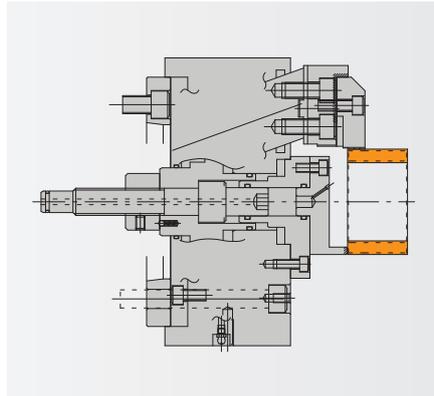
●ハブ HUB



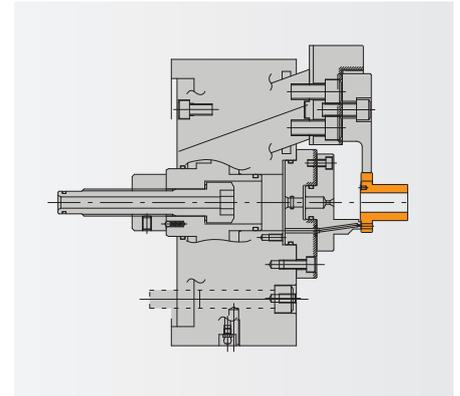
●ポンプボディ PUMP BODY



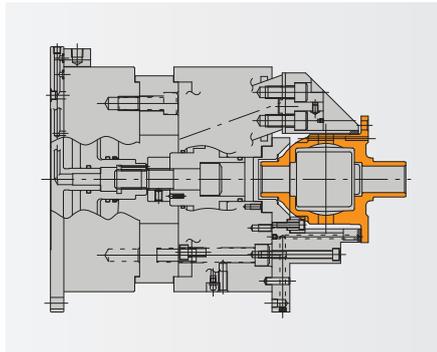
●ハブ HUB



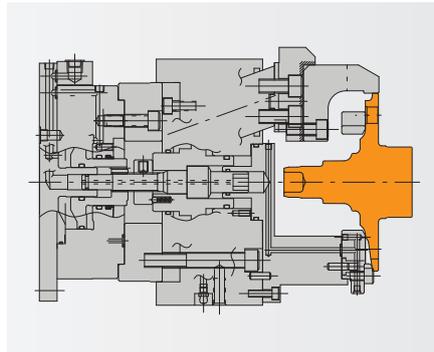
●ナット NUT



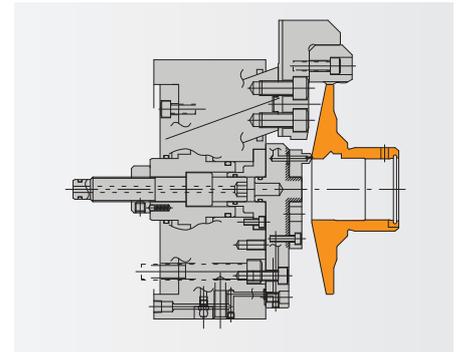
●デフケース DIFFERENTIAL CASE



●ハブ HUB



●プーリー PULLEY



フィンガーチャック Finger Chuck

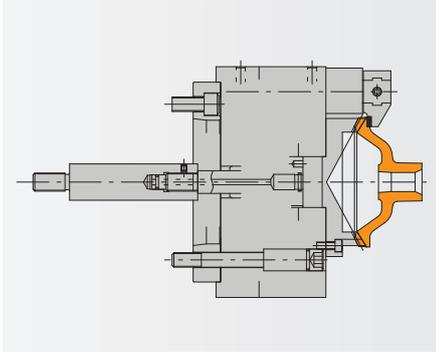
FG Series

FGシリーズワーク事例

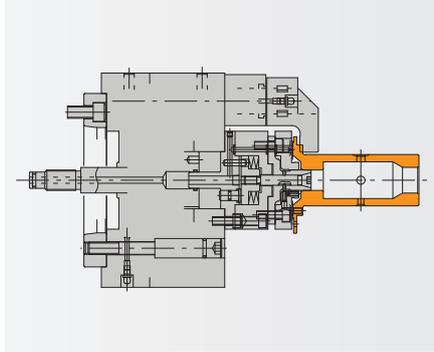
FG Series - Gripping Examples



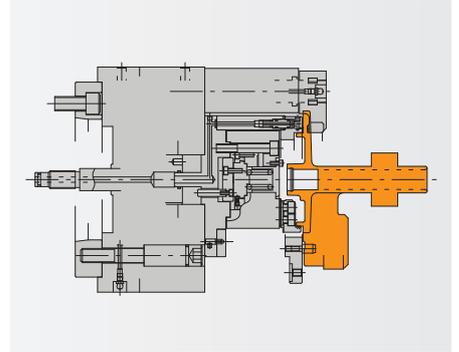
●ギア GEAR



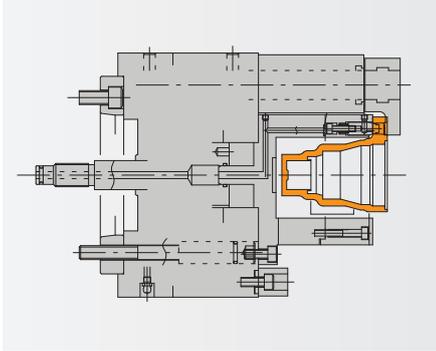
●ボス BOSS



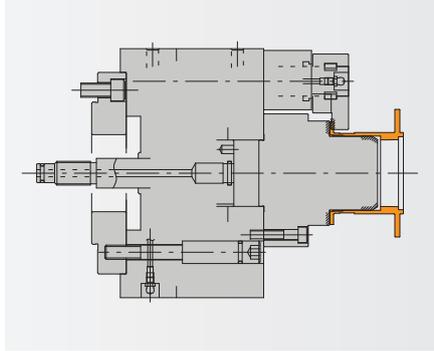
●ボディ BODY



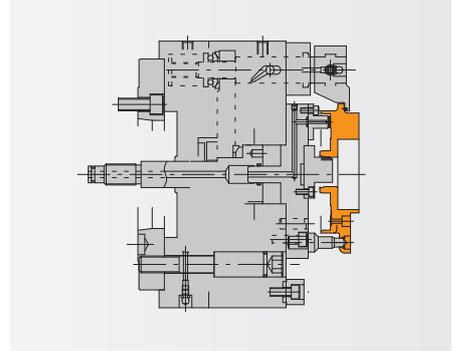
●ボディ BODY



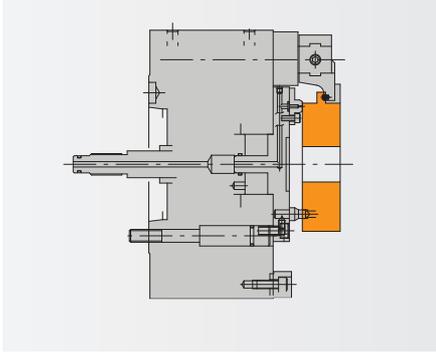
●ハブ HUB



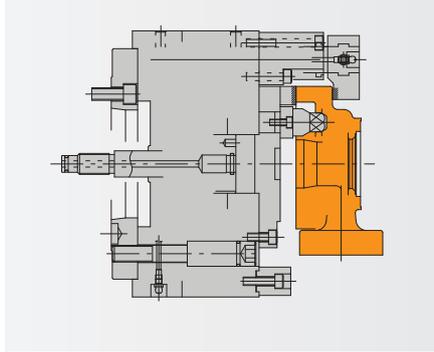
●ボディ BODY



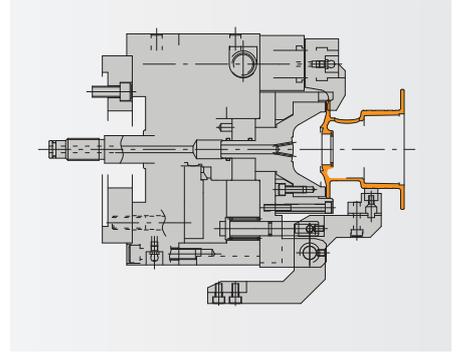
●ボディ BODY



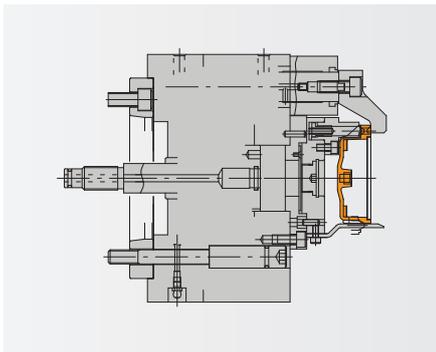
●ケース CASE



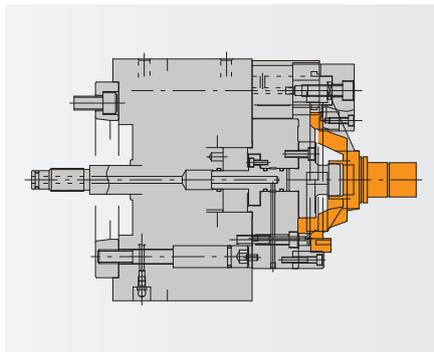
●ハブ HUB



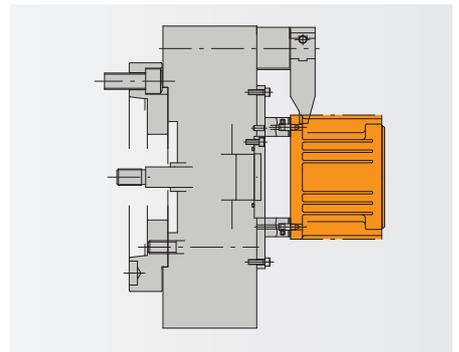
●フレーム FLAME



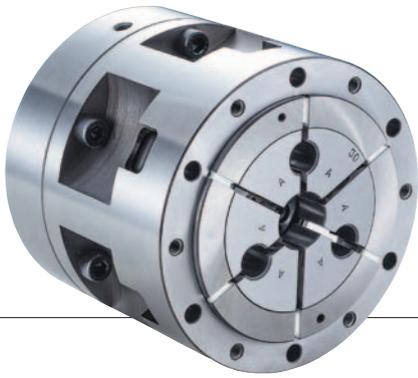
●ヘッド HEAD



●モーターケース MOTOR CASE

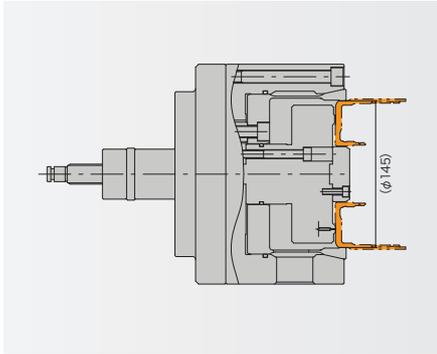


Finger Chuck
フィンガーチャック

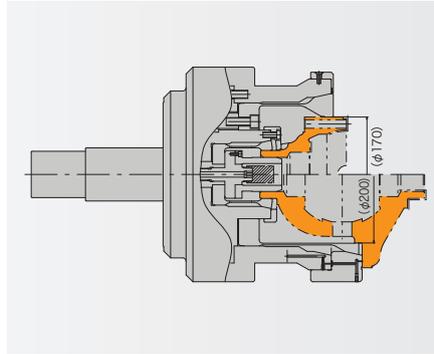


コレット事例 Collet Series - Gripping Examples

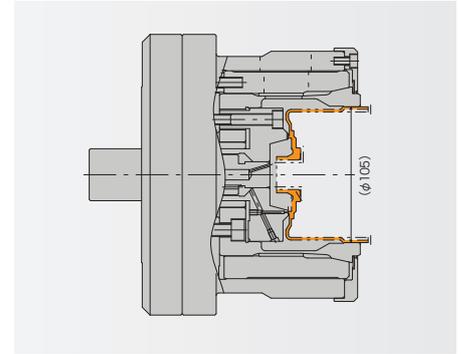
●カバ- COVER



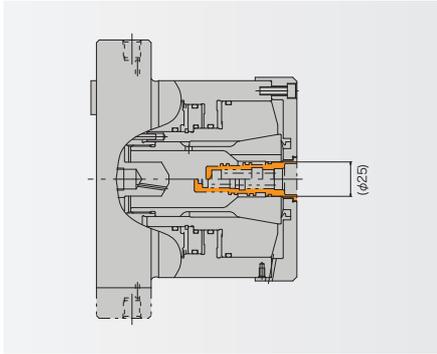
●デフケース DIFFERENTIAL CASE



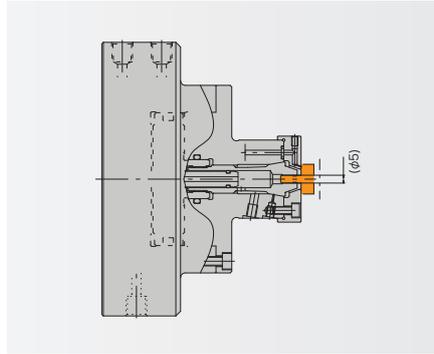
●クラッチ CLUTCH



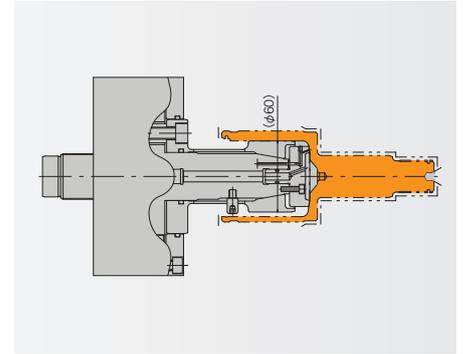
●スリーブ SLEEVE



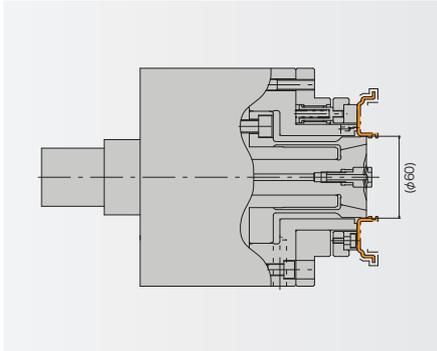
●バルブピストン VALVE PISTON



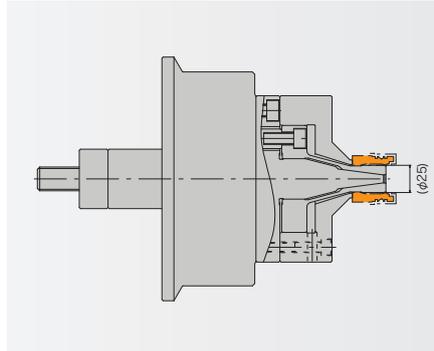
●ボールジョイント BALL JOINT



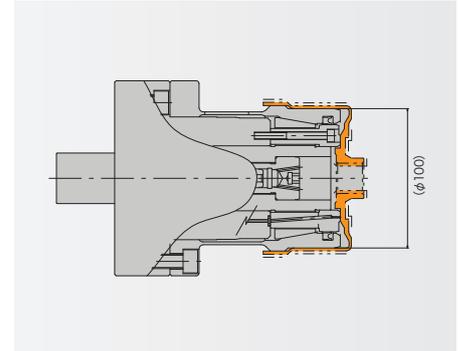
●ピストン PISTON



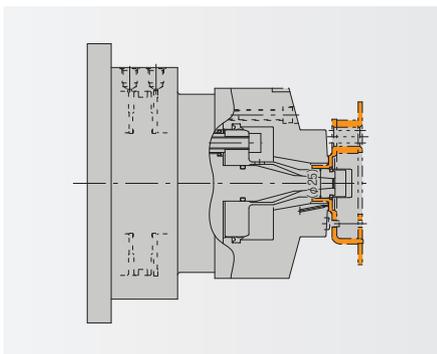
●バルブアウター VALVE OUTER



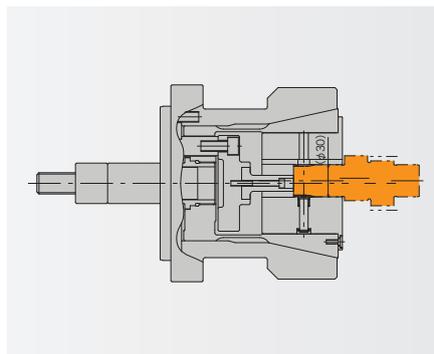
●ハブクラッチ HUB CLUTCH



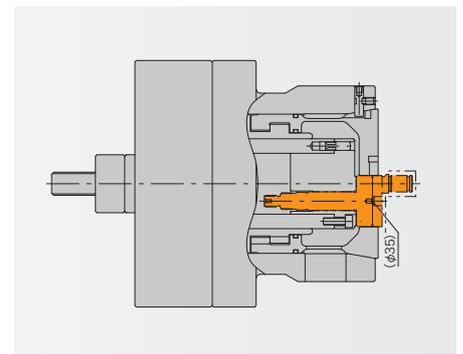
●キャリアプレート CARRIER PLATE



●クランクシャフト CRANK SHAFT



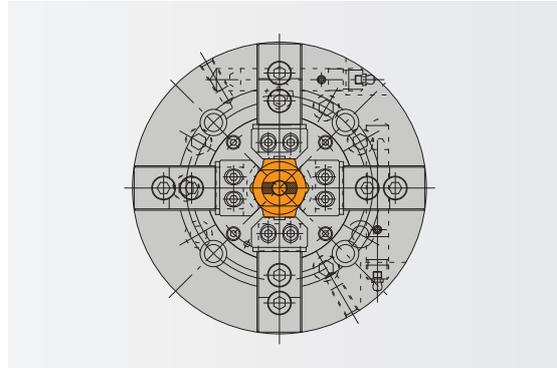
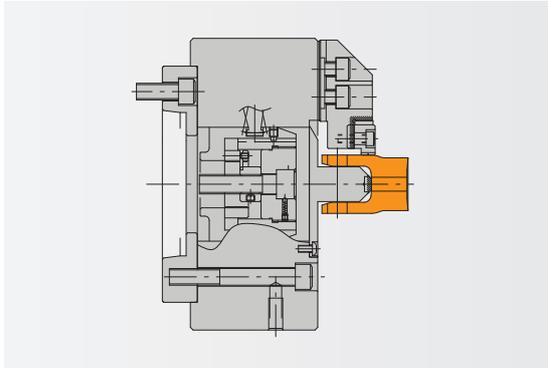
●クランクシャフト CRANK SHAFT



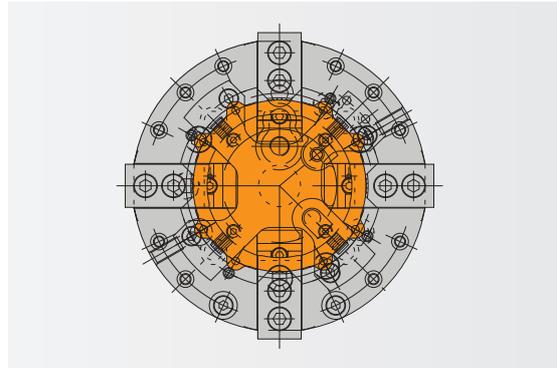
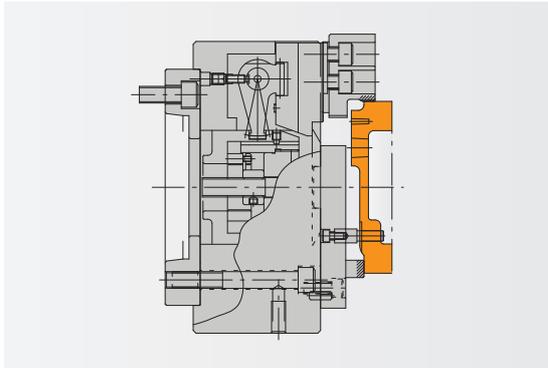
Others

その他事例① Other Gripping Examples ①

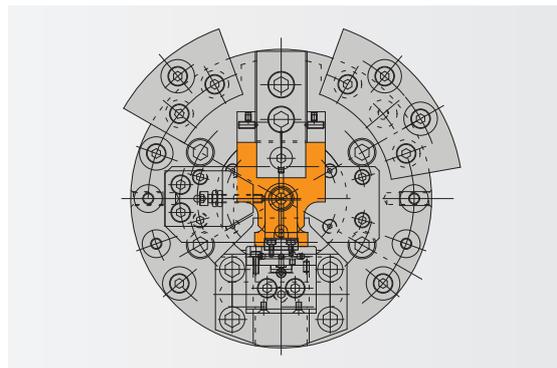
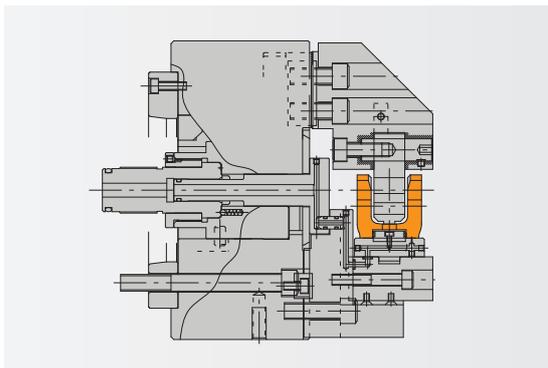
●ヨーク YOKE



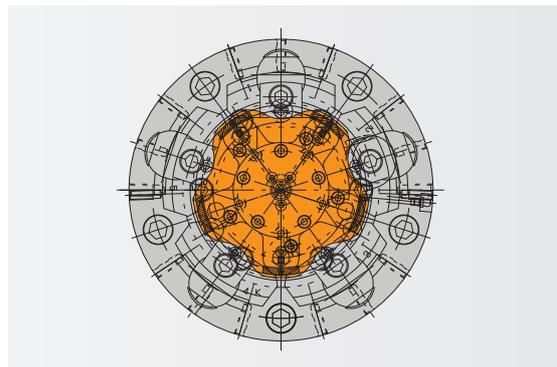
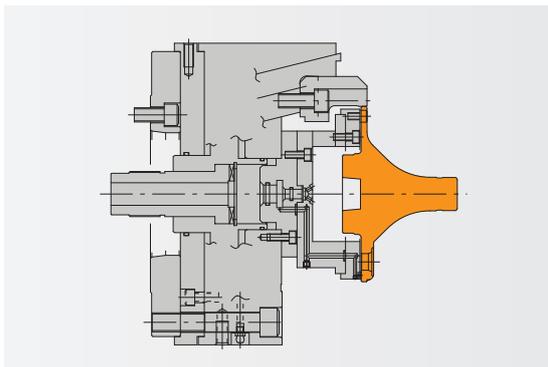
●ハブ HUB



●ヨーク YOKE



●ハブ HUB

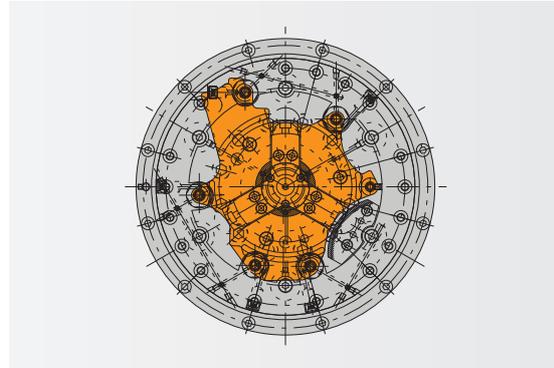
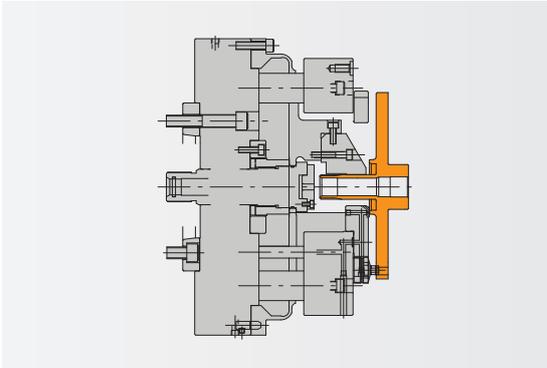


Others
その他

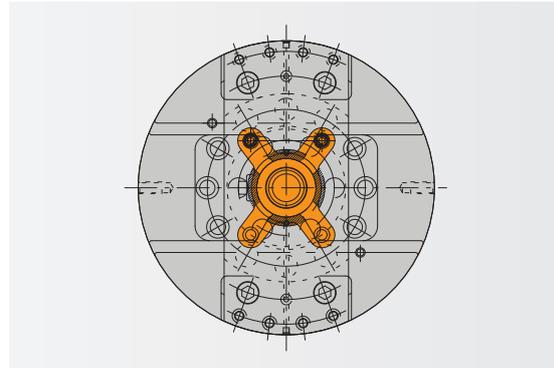
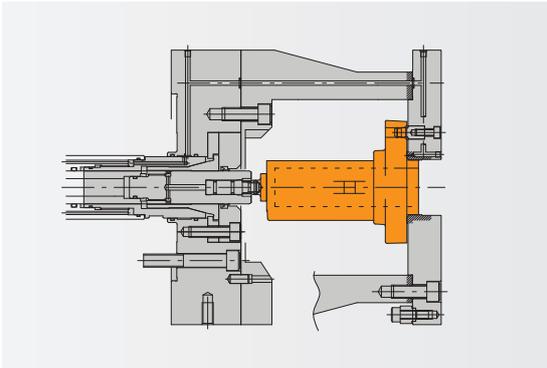
Others

その他事例② Other Gripping Examples ②

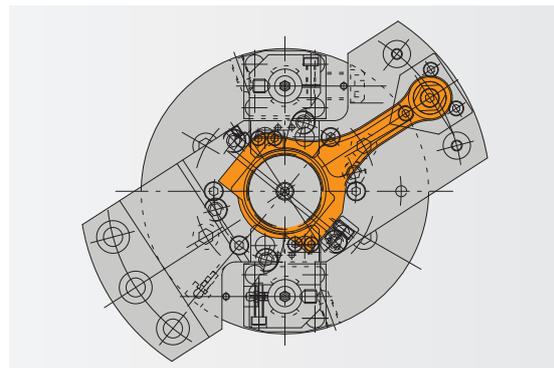
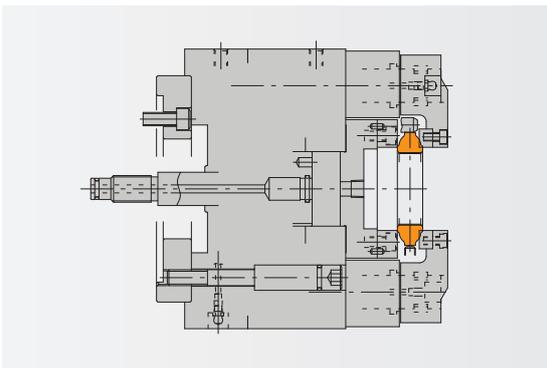
● カバー COVER



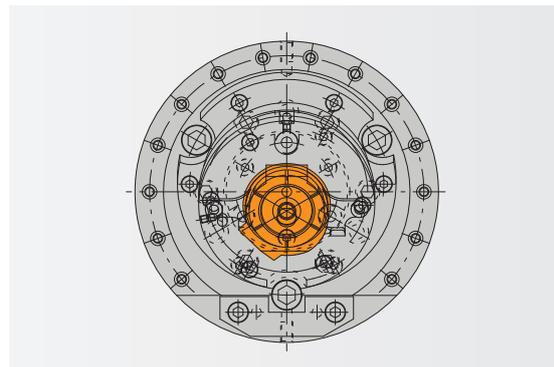
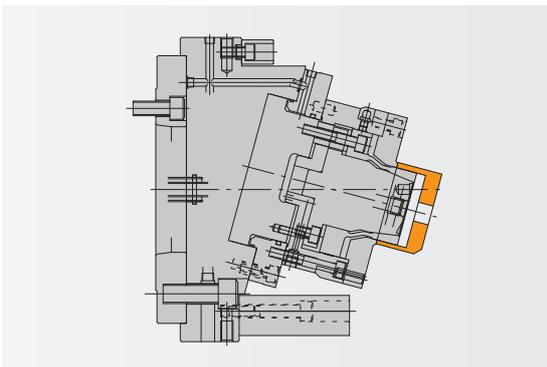
● シリンダー CYLINDER



● ロッド ROD



● ボディ BODY





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