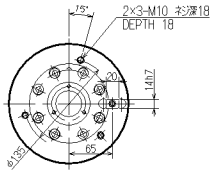
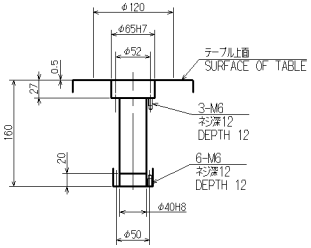
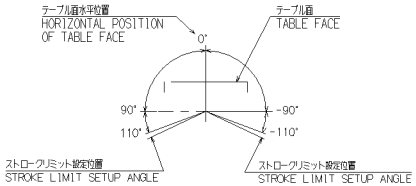




テーブルスピンドル穴
SPINDLE THRU-HOLE

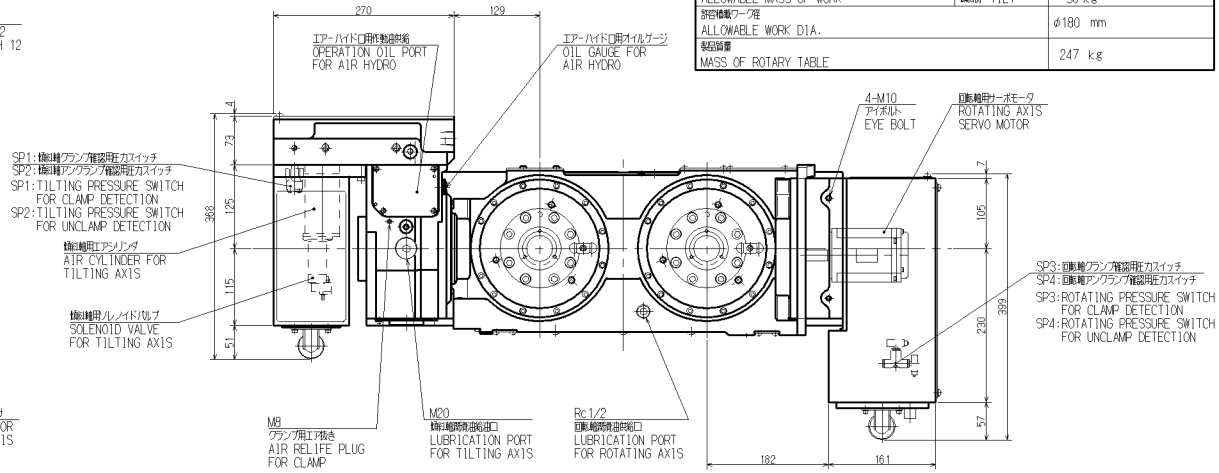


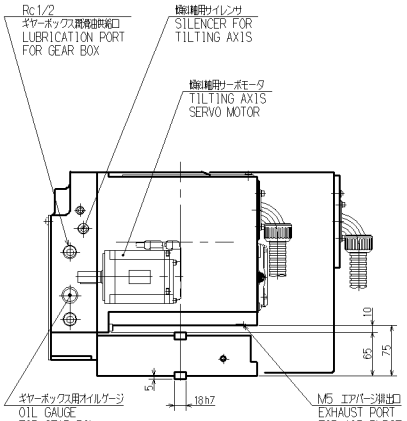
傾斜範囲
TILTING AREA
(-110° ～ 110°)

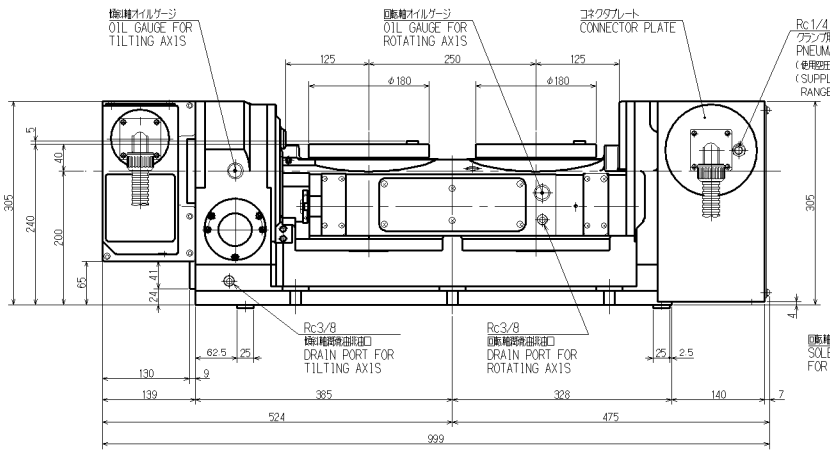
図は標準の傾斜範囲を示しています。テーブル面に治具やチャック付付く場合は傾斜範囲が制限される場合があります。
A FIGURE SHOWS NORMAL TILTING AREA.
IF JIG OR CHUCK IS INSTALLATION ON FACE PLATE.
TILTING AREA MAY BE LIMITED.

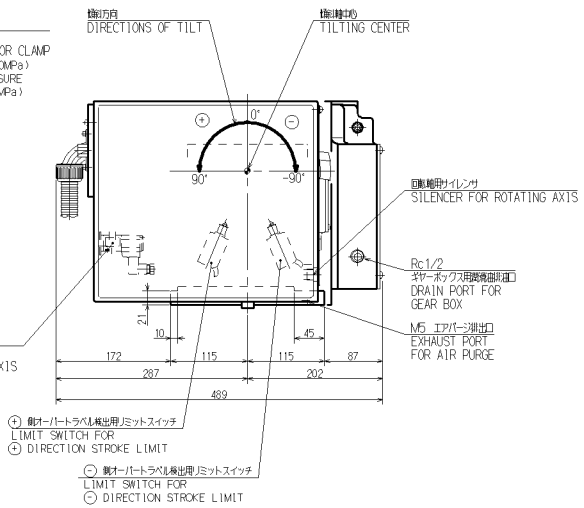
仕様 SPECIFICATIONS

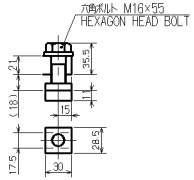
回転軸 ROTATING AXIS		傾斜軸 TILTING AXIS	
割出精度 INDEXING ACCURACY	30 sec以内	割出精度 INDEXING ACCURACY	60 sec以内
再現精度 REPEATABILITY	4 sec以内	再現精度 REPEATABILITY	4 sec以内
テーブル最高回転速度 MAXIMUM ROTATION SPEED [モータ MOTOR]	33.3 min⁻¹ [3000 min⁻¹]	テーブル最高回転速度 MAXIMUM ROTATION SPEED [モータ MOTOR]	16.6 min⁻¹ [3000 min⁻¹]
クランプトルク CLAMPING TORQUE [空圧力 PNEUMATIC PRESS]	400 N·m [0.5 MPa]	クランプトルク CLAMPING TORQUE [空圧力 PNEUMATIC PRESS]	800 N·m [0.5 MPa]
許容最大空圧力 MAXIMUM PNEUMATIC PRESS	0.6 MPa	許容最大空圧力 MAXIMUM PNEUMATIC PRESS	0.6 MPa
減速比 TOTAL REDUCTION RATIO	1/90	減速比 TOTAL REDUCTION RATIO	1/180
駆動系モータ軸換算イナーシャ MACHINE INERTIA (REDUCED TO MOTOR SHAFT)	0.000383kgm²	駆動系モータ軸換算イナーシャ MACHINE INERTIA (REDUCED TO MOTOR SHAFT)	0.000395 kgm²
許容搭載質量 ALLOWABLE MASS OF WORK		水平時 HORZ	30 kg
		傾斜時 TILT	30 kg
許容搭載ワーク径 ALLOWABLE WORK DIA.			φ180 mm
製品質量 MASS OF ROTARY TABLE			247 kg



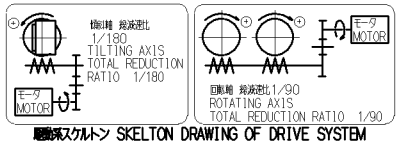








クランプ部品 付属品 6組 (S=1:3)
CLAMPING PARTS ACCESSORY 6 PAIR (S=1:3)



駆動系スケルトン SKELTON DRAWING OF DRIVE SYSTEM

CAREER W.D.		SCALE 1:4	TYPE TW2180B-V0	WEIGHT	kg
MANAGER	CHIEF	DRAWN BY	3RD ANGLE	NAME	NCテーブル NC ROTARY TABLE TW2180B-V0 ガイケイ OUTSIDE VIEW
KITAGAWA IRON WORKS CO.,LTD		DATE		DRW NO.	61E115764 0